

# Xerox® Phaser® 6022 Color Printer and Xerox® WorkCentre® 6027 Color Multifunction Printer



Device Specifications	Phaser 6022	WorkCentre 6027
<b>Output Speed</b>		
<b>Color</b> 8.5 x 11 in. A4 / 210 x 297 mm 8.5 x 14 in. / 216 x 356 mm	Up to 18 ppm Up to 18 ppm Up to 14 ppm	Up to 18 ppm Up to 18 ppm Up to 14 ppm
<b>Black-and-white</b> 8.5 x 11 in. A4 / 210 x 297 mm 8.5 x 14 in. / 216 x 356 mm	Up to 18 ppm Up to 18 ppm Up to 14 ppm	Up to 18 ppm Up to 18 ppm Up to 14 ppm
<b>Monthly Duty Cycle<sup>1</sup></b>	Up to 30,000 pages / month	
<b>Recommended Average Monthly Print Volume<sup>2</sup></b>	Up to 1,500 pages	
<b>Memory</b>	256 MB	512 MB
<b>Processor</b>	525 MHz	
<b>Connectivity</b>	10/100Base-TX Ethernet Wi-Fi b/g/n Wi-Fi Direct High speed USB 2.0	10/100Base-TX Ethernet Wi-Fi b/g/n Wi-Fi Direct High speed USB 2.0
<b>Paper Handling</b>		
<b>Automatic Document Feeder (ADF)</b>		
<b>Capacity<sup>3</sup></b>	NA	15 sheets
<b>Sizes</b>		Custom Sizes: 5.8 x 8.3 in. to 8.5 x 14 in. / 148 x 210 mm to 216 x 356 mm
<b>Weights</b>		16 lb. to 28 lb. bond / 60 to 105 gsm
<b>Bypass Tray</b>		
<b>Capacity<sup>3</sup></b>	NA	NA
<b>Sizes</b>		
<b>Weights</b>		
<b>Media Types</b>		
<b>Main Tray</b>		
<b>Capacity<sup>3</sup></b>	150 sheets	
<b>Sizes</b>	Sizes: 3 x 5 in. to 8.5 x 14 in. / 76 x 127 mm to 216 x 356 mm	
<b>Weights</b>	16 lb. bond to 60 lb. cover / 60 to 163 gsm	

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<b>Media Types</b>	Plain Bond Lightweight Cardstock Lightweight Glossy Card Stock Envelopes Labels Recycled Plain-Reloaded Bond-Reloaded Lightweight Card Stock Reloaded Lightweight Glossy Card Stock Reloaded Recycled-Reloaded	
<b>Paper Output</b>		
<b>Output Capacity<sup>3</sup></b>	100 sheets (face-down)	
<b>Print</b>	<b>Phaser 6022</b>	<b>WorkCentre 6027</b>
<b>First-page-out Time</b>	As fast as 13 seconds color / 12 seconds black-and-white	As fast as 13 seconds color / 12 seconds black-and-white
<b>Resolution</b>	Up to 1200 x 2400 dpi enhanced image quality	
<b>Maximum Print Area</b>	4.0 mm from all edges	
<b>Page Description Languages</b>	PostScript 3 compatible PCL® 5c, 6, PDF Direct, TIFF, JPEG	PostScript 3 compatible PCL® 5c, 6, PDF Direct, TIFF, JPEG
<b>Print Features</b>	Image Options (Standard, Photos, Presentation, Design, POP) Color Balance Adjust PANTONE® Color Calibrated Solid-color Simulations Auto Screening (Standard, Fineness, Gradation) Manual Duplex N-up Watermark Custom Page Sizes Fit to Page Scaling Reduce/Enlarge Draft Mode Collation Bidirectional Print Drivers Job Monitoring	
<b>Mobile Printing</b>	Apple® AirPrint™ Xerox® PrintBack Google Cloud Print	Apple® AirPrint™ Xerox® PrintBack Google Cloud Print
<b>Operating Systems</b>	Microsoft® Windows® 7 (32-/64-bit), 8 (32-/64-bit), 8.1 (32-/64-bit), XP (32-/64-bit via Windows v3 driver only), 2003 Server (32-/64-bit), Windows Server 2008 (32-/64-bit), Windows Server 2008 R2 (64-bit), Windows server 2012 (64-bit), Windows server 2012 R2 (64-bit), Vista (32-/64-bit) Mac OS® 10.5.8, 10.6.x, 10.7.x, 10.8.x, 10.9.x Red Hat® Enterprise Linux 6 Desktop (32-/64-bit) SUSE® Linux Enterprise Desktop 11 (32-/64-bit) Ubuntu® 12.04 (32-/64-bit)	
<b>Network Protocols</b>	NA	Scan to Email, Scan to SMB (SMB/SMB2 Client), Scan to FTP (FTP Client), LDAP for Address Book
	Wired: 10/100 BaseT TCP/IP: IPsec, IPsec (IKE) / Pre-Shared Key SNMPv3	Wired: 10/100 BaseT TCP/IP: IPsec, IPsec (IKE) / Pre-Shared Key SNMPv3, Kerberos
	WPA, WPA2 (Personal), WPS, IPv4 (including DHCP/BOOTP/RARP/AutoIP), IPv4 Filter, IPv6 (including DHCPv6), IPv6:Bonjour, LPD, Port9100, IPP, IPPS, SNMPv1, SNMPv2, SNMP/UDP, SMTP/POP3, Email Alert, HTTP, HTTPS, EWS, Bonjour (mDNS), DNS, WDS (Print/Scan), SSL/TLS (with self-certificate)	WPA, WPA2 (Personal), WPS, IPv4 (including DHCP/BOOTP/RARP/AutoIP), IPv4 Filter, IPv6 (including DHCPv6), IPv6:Bonjour, LPD, Port9100, IPP, IPPS, SNMPv1, SNMPv2, SNMP/UDP, SMTP/POP3, Email Alert, HTTP, HTTPS, EWS, Bonjour (mDNS), DNS, WDS (Print/Scan), SSL/TLS (with self-certificate)
<b>Font Capability</b>	81 PostScript fonts 81 PCL fonts 16 PDF fonts	81 PostScript fonts 81 PCL fonts 16 PDF fonts

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Copy		Phaser 6022	WorkCentre 6027
<b>Color Speed</b> 8.5 x 11 in. A4 / 210 x 297 mm 8.5 x 14 in. / 216 x 356 mm	NA		Up to 18 ppm Up to 18 ppm Up to 14 ppm
<b>Black-and-white Speed</b> 8.5 x 11 in. A4 / 210 x 297 mm 8.5 x 14 in. / 216 x 356 mm			Up to 18 ppm Up to 18 ppm Up to 14 ppm
<b>Document Scanner</b>			Automatic Document Feeder with 15-sheet capacity
<b>Document Scanner Size</b>			Up to 8.5 x 14 in. / 216 x 356 mm
<b>Sides (input:output)</b>			1:1
<b>Quantity</b>			1 to 99
<b>Resolution</b>			Up to 600 x 600 dpi
<b>First-copy-out Time</b>			As fast as 30 seconds color / 20 seconds black-and-white
<b>Copy Features</b>			Reduce/Enlarge (25%–400%) Lighter/Darker Sharpness Color Balance Auto Exposure ID Card Copy Edge Erase Collate
Scan		Phaser 6022	WorkCentre 6027
<b>Capability</b>	NA		Color, Grayscale and Black-and-white Scanning
<b>Input Speed – Black-and-white</b>			Scan up to 14 ipm – 8.5 x 11 in. / A4
<b>Input Speed – Color</b>			Scan up to 9 ipm – 8.5 x 11 in. / A4
<b>Resolution (maximum)</b>			200 dpi 300 dpi 600 dpi 1200 dpi (TWAIN only)
<b>Bit Depth</b>			24-bit Color, 8-bit Grayscale, 1-bit Lineart
<b>Maximum Scan Area</b>			ADF: Up to 8.5 x 14 in. / 216 x 356 mm
<b>Network Filing Protocol</b>			FTP SMB/SMB2 SMTP/POP3
<b>File Formats</b>			Image-only PDF TIFF JPEG
<b>Supported Scan Destinations</b>			Scan to Network Computer (SMB/ FTP) Scan to Email (SMTP/POP3) WSD Application (TWAIN USB/Network), WIA (USB/WSD Scan) Mac 10.6 or later (USB/Network/Mac ICA) USB

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Fax		Phaser 6022	WorkCentre 6027
<b>Walk-up Fax<sup>4</sup></b>			
<b>Fax Speed</b>	NA	33.6 Kbps	
<b>Memory</b>		2 MB	
<b>Resolution</b>		Up to 406 x 392 dpi (Super-High Image Quality) Up to 203 x 392 dpi (Super Fine) Up to 203 x 196 dpi (High Quality) Up to 203 x 98 dpi (Standard)	
<b>Compression</b>		MH/MR/MMR/JBIG/ 1-bit compression	
<b>Walk-up Fax Features</b>		Auto Redial Auto Resend Auto Reduction One-touch dial (Up to 8) Address book (Up to 99 address entries) Group faxing (Up to 6) Delayed Start Cover page Junk Fax Filter Fax Forward (Forward, Print & Forward, Email, Email and Print, Forward to Server, Forward to Server and Print)	
<b>Security</b>			
<b>Security Features</b>	<ul style="list-style-type: none"> <li>• Secure HTTPS (SSL/TLS)</li> <li>• Secure IPP</li> <li>• SSL</li> <li>• IP Filtering</li> <li>• IPv6</li> <li>• SNMP v3</li> <li>• IPsec</li> <li>• WEP(64-/128-bit)</li> <li>• WPA2-PSK (AES) and WPA/WPA2-PSK (Mixed Mode)</li> </ul>	<ul style="list-style-type: none"> <li>• Secure HTTPS (SSL/TLS)</li> <li>• Secure IPP</li> <li>• SSL</li> <li>• IP Filtering</li> <li>• IPv6</li> <li>• SNMP v3</li> <li>• IPsec</li> <li>• WEP(64-/128-bit)</li> <li>• WPA2-PSK (AES) and WPA/WPA2-PSK (Mixed Mode)</li> <li>• Network Address Book Authentication (LDAP, Windows Kerberos)</li> </ul>	
<b>Wi-Fi Security</b>			
	<ul style="list-style-type: none"> <li>• WEP(64-/128-bit)</li> <li>• WPA2-PSK (AES)</li> <li>• WPA/WPA2-PSK (Mixed Mode)</li> </ul>		
<b>Device Management</b>			
<b>Xerox® CenterWare® Internet Services</b>			
<b>Device Status</b>	Web server embedded <ul style="list-style-type: none"> <li>• Tray status/contents</li> <li>• Consumables status</li> </ul>		
<b>Print Queue Viewing</b>	Visibility of current and completed jobs		
<b>Job Submission</b>	Print-ready files (PDF, TIFF, JPEG)	Print-ready files (PS, PCL® 5c/6, PDF, TIFF, JPEG)	
<b>Device Administration</b>	Allows remote installation, setting of configuration options and management of the device		
<b>Browsers</b>	Users can access the Embedded Web Server of the machine using a generally available web browser.		
<b>Xerox® Mobile Solutions</b>			
<b>Xerox® PrintBack</b>	PrintBack takes the capabilities of the printer you already use, and extends them beyond your computer and out to your Apple® iOS®- or Android™-based mobile device. When you're working offsite or away from your desk and receive an important document via your mobile device, simply use PrintBack to print it with your default printer back at your office or desk. Plus, it supports the most common office file types (Microsoft® Office documents, PDF, etc.) with uncompromised print quality.		
<b>Power Consumption</b>	<b>Phaser 6022</b>	<b>WorkCentre 6027</b>	
<b>110-127 VAC, 50/60 Hz, 7A or 220-240 VAC, 50/60 Hz, 5A</b>			
<b>Continuous Printing (average)</b>	340 watts	330 watts	
<b>Standby Mode</b>	45 watts or less		
<b>Low Power Mode</b>	10 watts or less		
<b>Sleep Mode</b>	3.5 watts or less		

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Operating Environment				
Temperature	50° to 90°F / 10° to 32°C			
Humidity	10% to 85%			
Sound Pressure Printing Standby	49.1 dB(A) or less 21.9 dB(A) or less			
Warm-up Time (from Power Save)	Less than 35 seconds			
Dimensions and Weight (Unpackaged)	Width	Depth	Height	Weight
Phaser 6022	15.6 in. / 397 mm	15.7 in. / 398 mm	9.7 in. / 246 mm	27.3 lb. / 12.4 kg
WorkCentre 6027	16.2 in. / 410 mm	17.2 in. / 439 mm	15.3 in. / 388 mm	37.3 lb. / 16.9 kg
Dimensions and Weight (Packaged)	Width	Depth	Height	Weight
Phaser 6022	20 in. / 508 mm	19.9 in. / 505 mm	15.4 in. / 391 mm	30.4 lb. / 13.8 kg
WorkCentre 6027	22.3 in. / 567 mm	21.3 in. / 541 mm	21 in. / 533 mm	43.9 lb. / 19.9 kg
<b>Regulatory Compliance / Certifications</b>	<p><b>Regulatory Compliance</b> Listed to UL 60950-1/CSA 60950-1-07, 2nd Edition FCC Part 15 Class B FCC Part 68 CE marked Low Voltage Directive 2006/95/EC EN 60950-1, 2nd Edition EMC Directive 2004/108/EC EN 55022, Class B EN 55024 REACH Directive 1907/2006 R&amp;TTE Directive 1999/5/EC RoHS Directive 2011/65/EU WEEE Directive 2012/19/EU Section 508 ADA EU Commission Regulation 1275/2008 as amended by (EU) No 801/2013 (ErP Lot 26) FCC part 15.247 / 15.407 (U.S. WiFi) RSS 210 (Canadian WiFi) EN 300328 / 301893 (European WiFi)</p> <p><b>Certifications</b> ENERGY STAR® EPEAT Bronze (United States) Microsoft WHQL Nordic ECO Declaration EAC/NOM Blue Angel (meet spec, not certified) GS Mark PANTONE® ECOLOGO® Xerox Green World Alliance USB 2.0 Hi-Speed Wi-Fi Certified Apple® AirPrint Apple Universal Binaries Apple Bonjour® Google Cloud Print™ IPv6 Ready</p> <p>To view the latest list of certifications, go to <a href="http://www.xerox.com/OfficeCertifications">www.xerox.com/OfficeCertifications</a>.</p>			
What Comes in the Box				
<ul style="list-style-type: none"> <li>• 6022 Printer or WorkCentre 6027 Multifunction Printer</li> <li>• Toner Cartridge (500 page capacity<sup>5</sup>)</li> <li>• Quick Installation Guide, Quick Use Guide, Software and Documentation Disc</li> <li>• Power Cable</li> <li>• USB Cable</li> <li>• Fax Cord (WorkCentre 6027)</li> </ul>				

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## Supplies and Options

Toner Cartridges	Description	Part Number
	Black: 2,000 standard pages <sup>5</sup>	106R02759
	Cyan: 1,000 standard pages <sup>5</sup>	106R02756
	Magenta: 1,000 standard pages <sup>5</sup>	106R02757
	Yellow: 1,000 standard pages <sup>5</sup>	106R02758

<sup>1</sup> Maximum volume capacity expected in any one month. Not expected to be sustained on a regular basis.

<sup>2</sup> Expected regular monthly throughput.

<sup>3</sup> Paper capacities are based on 20 lb. / 75 gsm stock; capacities will vary with different weight stocks.

<sup>4</sup> Requires analog phone line.

<sup>5</sup> Average standard pages. Declared Yield in accordance with ISO/IEC 19798. Yield will vary based on image, area coverage and print mode.

Return spent imaging supplies through the Xerox Green World Alliance collection/reuse/recycling program.  
For more information, visit [www.xerox.com/about-xerox/recycling](http://www.xerox.com/about-xerox/recycling).

